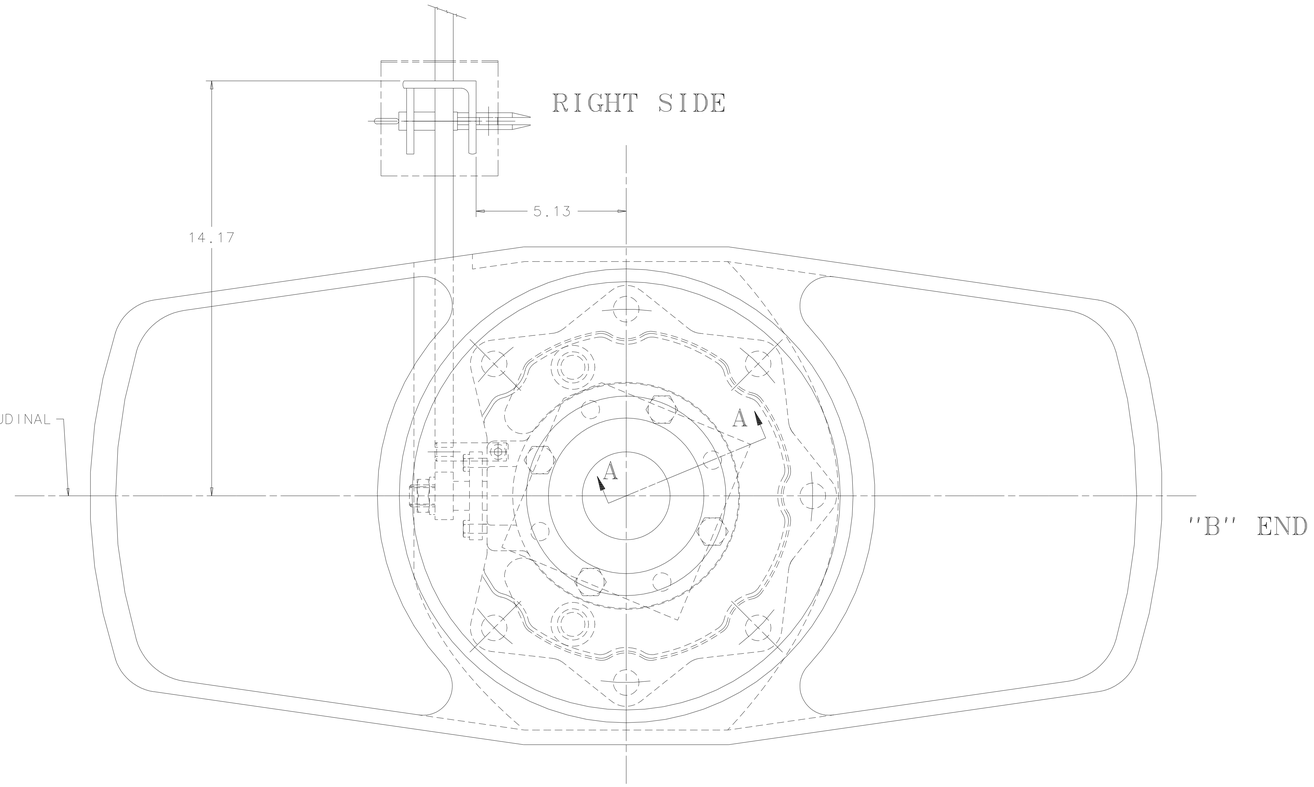
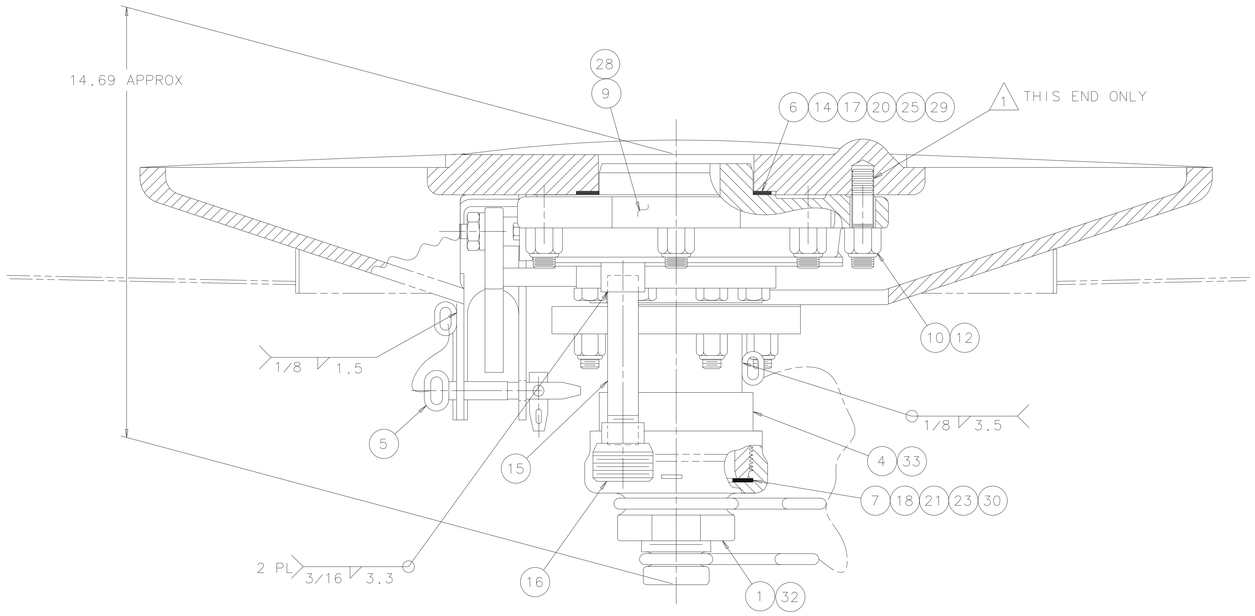
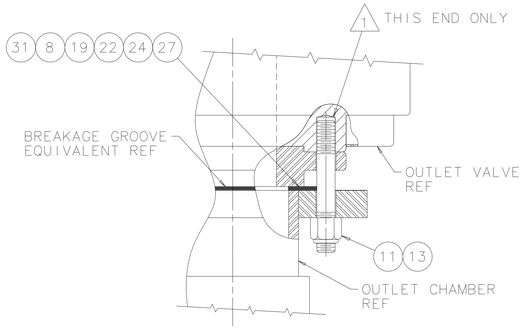
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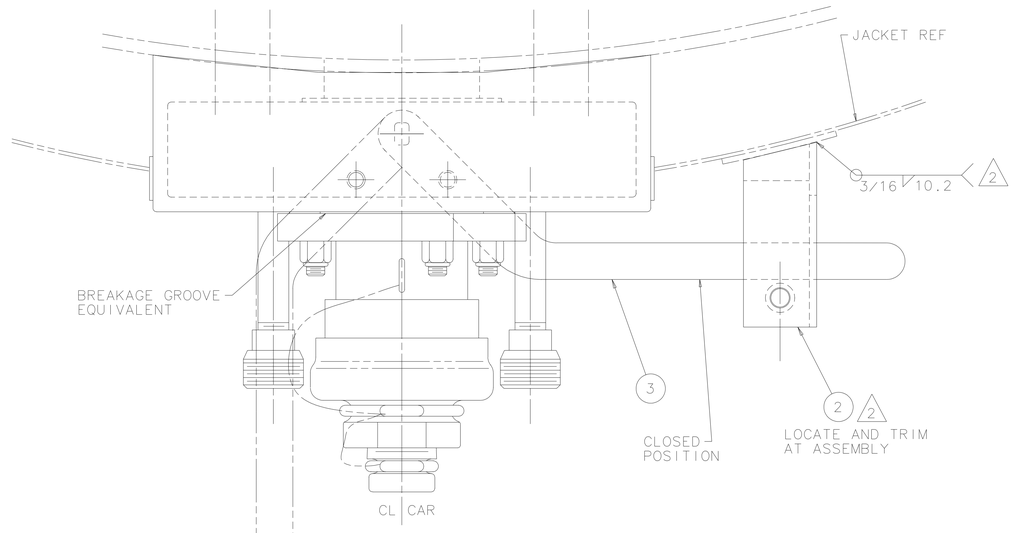






SECTION A-A

	LINE NO.& QTY.						PARTS LIST				
	05	04	03	02	01	00	PART NO.	DWG. NO.	DESCRIPTION & MATL.	NOTE	ITEM
K	–	1	1	1	1	1	2E282200	2-E-2822-00	CAP AND PLUG ASSY-4 IN. OUTLET		1
	1	1	1	1	1	1	2J787000	2-J-7870-00	SUPPORT-LOCKING PIN		2
	1	1	1	1	1	1	50091155		HANDLE-BOTTOM OUTLET		3
	–	1	1	1	1	1	3J845900	3-J-8459-00	EXTENSION ASSY		4
	1	1	1	1	1	1	00000033	2-J-1106-00	CHAIN AND PIN ASSY		5
	–	–	–	–	–	1	90038921		GASKET 6 1/2 OD X 5 1/4 ID X 1/4 VITON ®		6
	–	–	–	–	–	1	90038821		GASKET 5 7/16 OD X 3 5/8 ID X 1/8 VITON ®		7
	–	–	–	–	–	1	90038822		GASKET X 5 3/4 OD X 3 13/16 ID X 1/8 VITON ®		8
	–	1	1	1	1	1	57333867	5-U-1577-00	BALL VALVE ARRGT 4 IN. LOW PROF ACF MOD 2020		9
	7	7	7	7	7	7	90034656	2-K-2739-00	STUD BOLT-3/4		10
	4	4	4	4	4	4	90034668	2-K-2740-01	STUD BOLT-5/8		11
	7	7	7	7	7	7	90002004		NUT-LOCK 3/4-10 ESNA 49 NU 120		12
	4	4	4	4	4	4	90002029		NUT-LOCK 5/8-11 ESNA 29 NU 101		13
	–	–	1	–	–	–	90038906		GASKET 6 1/2 OD X 5 1/4 ID X 1/4 PTFE		14
	–	2	2	2	2	2	2J894200	2-J-8942-00	PIPE NIPPLE-3/4 IN. SCH 80 X 6 IN. LG ASTM A53 TYPE F		15
	–	2	2	2	2	2	90037232		BUSHING-2.00 X 3/4 INSIDE HEX MI		16
	–	–	–	–	1	–	90038473		GASKET 6 1/2 OD X 5 1/4 ID X 1/4 JM 986		17
	–	–	–	–	1	–	90038423		GASKET 5 7/16 OD X 3 5/8 ID X 1/8 JM 986		18
	–	–	–	–	1	–	90038472		GASKET X 5 3/4 OD X 3 13/16 ID X 1/8 JM 986		19
	–	–	–	1	–	–	90038920		GASKET 6 1/2 OD X 5 1/4 ID X 1/4 JM 978		20
	–	–	–	1	–	–	90038639		GASKET 5 7/16 OD X 3 5/8 ID X 1/8 JM 978		21
	–	–	–	1	–	–	90038829		GASKET X 5 3/4 OD X 3 13/16 ID X 1/8 JM 978		22
	–	–	1	–	–	–	90011120		GASKET 5 7/16 OD X 3 5/8 ID X 1/8 PTFE		23
	–	–	1	–	–	–	90039018		GASKET X 5 3/4 OD X 3 13/16 ID X 1/8 PTFE		24
	–	1	–	–	–	–	90039089		GASKET 6 1/2 OD X 5 1/4 ID X 1/4 GARLOCK BLUE GARD 3000		25
	–	1	–	–	–	–	90038650		GASKET 5 7/16 OD X 3 5/8 ID X 1/8 GARLOCK BLUE GARD 3000		26
	–	1	–	–	–	–	90039090		GASKET X 5 3/4 OD X 3 13/16 ID X 1/8 GARLOCK BLUE GARD 3000		27
	1	–	–	–	–	–	6U157701	5-U-1577-01	BALL VALVE ARRGT 4 IN LOW PROFILE ACF MODEL S2020		28
	1	–	–	–	–	–	90039057		GASKET X 6 1/2 OD X 5 1/4 ID X 1/4 DURABLA BLACK		29
	1	–	–	–	–	–	90039058		GASKET X 5 7/16 OD X 3 5/8 ID X 1/8 DURABLA BLACK		30
	1	–	–	–	–	–	90039059		GASKET X 5 3/4 OD X 3 13/16 ID X 1/8 DURABLA BLACK		31
	1	–	–	–	–	–	4U877900	4-U-8779-00	CAP ASSY-4 IN W/CHAIN,SST		32
	1	–	–	–	–	–	3J845903	3-J-8459-03	EXTENSION ASSY. 316L SST		33



LINE NO.	PART NO.	VALVE APPLICATION	GASKET MATL
00	5U427000	ACF MODEL 2020	VITON
01	5U427001	ACF MODEL 2020	JM 986
02	5U427002	ACF MODEL 2020	JM 978
03	5U427003	ACF MODEL 2020	PTFE
04	5U427004	ACF MODEL 2020	GARLOCK BLUE GARD 3000
05	5U427005	ACF MODEL S2020	DURABLA BLACK

K

NOTES:

1. APPLY A FEW DROPS OF LOCTITE (STUD LOCK) TO THREADS AT INSTALLATION.
2. MAKE CERTAIN HANDLE IS IN CLOSED POSITION BEFORE LOCATING AND WELDING.

AAR APPLN NO. 001006

UNLESS OTHERWISE NOTED ALL DIMS. ARE IN INCHES

06
CODE NO
71-15723
LOT NO

						TOL UNLESS NOTED		
						DEC +/- .06		
						FRAC +/-		
						ANG +/-		
K	01-17-00	GJT	GDK	ADD LINE -05 AND CHART		DRAFTER	RVD	05-24-93
–	--------	---	---	22 DELETED.		CHECKER	RAS	05-25-93
J	01-05-99	DFP	KEA	LINE -02, ITEM 22 ADDED; LINE -03, ITEM		GROUP LDR	---	-------
H1	12-18-98	DFP	DGK	ADDED LINE NO. -04, LOT 71-15828.		APPL ENGR	SAC	05-26-93
–	-------	---	---	CODE NO. WAS 2427, EFF LOT 71-15776.		STR ENGR	MRW	05-26-93
H	11-18-96	TAS	JCC	ADDED LINE 03, ITEMS 14, 23 AND 24, CODE		PROJ ENGR	JLP	05-26-93
–	--------	---	---	PICTURE PER LOT 71-15749; REF CS SM-1114				
G	07-07-95	RVD	GLB	ITEM 7 WAS 57333939 (5U1577-3) CORRECTED				
A	–	–	–	ORIGINAL ISSUE				
RV	DATE	DR	CK	DESCRIPTION		EST WT		

ACF INDUSTRIES INCORPORATED

OUTLET ARRGT-4 IN. BOTTOM OPERATED

DWG NO. 5-U-4270

SIZE E

SCALE 1/2 SHEET

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